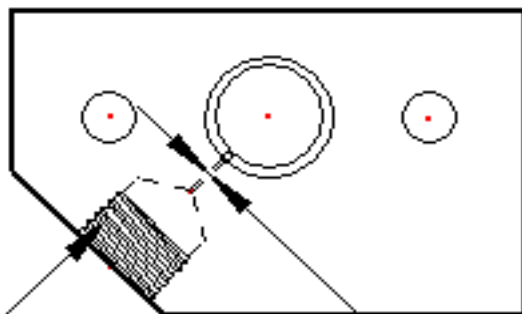
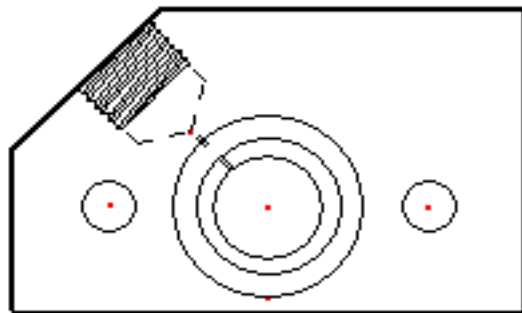
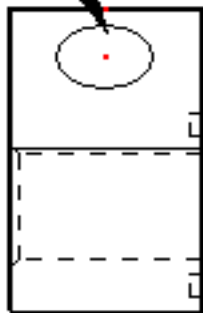


NPT detail left  
out for clarity



Tap 1/8"  
NPT

Drill .015"  
orifice